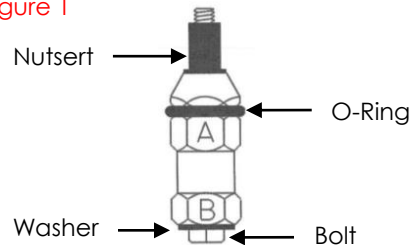


#510 NUTSERT INSTALLATION TOOL:

TOOLS REQUIRED: 1 – 25/64" Drill
1 – 3/4" Box End Wrench
1 – 1/2" Drive Ratchet with a 3/4" Socket

HARDWARE: 1 – Nutsert
1 – #114 O-Ring
1 – Brass Flat Washer
1 – 1/4" - 20 x 2 3/4" Hex Head Bolt (Grade 8)

Figure 1



*** Practice on a piece of scrap metal before drilling holes in your vehicle. ***

STEP 1: Mark the desired location, drill a 25/64 hole. Nutserts should fit snugly into the drilled hole.

STEP 2: Load Installation Tool with a nutsert. Part B must be screwed all the way down into Part A (left hand threads).

STEP 3: Push the nutsert into the hole until the nutsert flange bottoms out. Use the 3/4" wrench on Part A to push the tool against the door panel and to stop the Nutsert Tool from rotating while installing the nutsert (see Figure 2).

STEP 4: Use your ratchet/socket on Part B to tighten down the nutsert until the locking flange has been established (see Figure 3). Tightening gets pretty firm once the nutsert has been installed. If you force it farther you may strip out the threads in the nutsert.

STEP 5: Reverse ratchet and loosen Part B approximately 1/2 turn. Remove the ratchet and screw Part B back into Part A, finger tight, then remove the 1/4" - 20 x 2 3/4" Bolt from the installed nutsert.

MAINTENANCE: Remove Part B from Part A and grease threads occasionally (approximately every 6 nutserts).

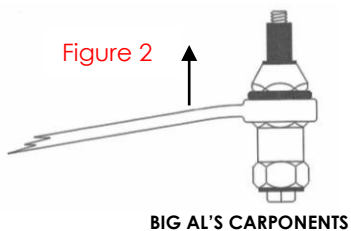
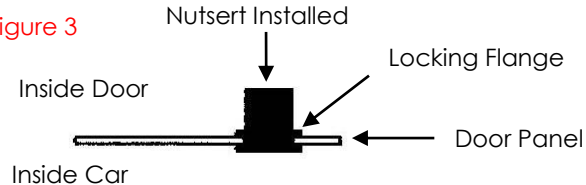


Figure 3



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